Work Order Tuesday, November		49 AM			11 210 11 61010 1101 1101						Page 1
Revision ID:	O3876-9 Protector - RH Aft W	, , , , , , , , , , , , , , , , , , ,		Accept				iii s	Setup Star		1818
	1/2/2010 Star	rt Qty: 2.00 'd Qty: 2.00			Cust Item I Customer:	D:			·		
	Process Plan:	H	Date:/ <i>O-//-</i> Date:	O2-Tooling: SPC (Y/N):		ate:	- 	F	Run Stai Stoj		
Sequence ID/ Work Center ID		ration cription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision 1	Nbr									
	FLOV	W WATER JET		0.00				Ru	2 <u>-((− ⇒</u>		
Waterjet FLOW CNC Waterjet		Dwg Rev: Prog Rev:	er Dyg D3876 if necessary	0.00		£	500	lu/03	2-11-5	٨	:
QC Quality Control	QC2-	Inspect parts off Memo	machine FAI/FAIB	0.00					<u> </u>		
120 QC Quality Control	QC8-	- Inspect parts - se	cond check	0.00	lu/w			<u>Al</u>			

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Work Order ID 63442

Tuesday, November 02, 2010 8:22:49 AM



Page 2

Item ID:

D3876-9

Accept

Setup Start

Stop



Revision ID:

Item Name:

Protector - RH Aft Wall

Start Date:

11/2/2010

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start Run



Required Date: 11/9/2010

Date:

SPC (Y/N):

Date:

Tool # Plan

Code

Stop

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Accept

Qty

Reject Qty

Reject Insp. Number Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

Memo

0.00

0.00

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W/O:			WO	RK ORDER CHANG	ES		 			-
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Picklist Print

Tuesday, November 02, 2010 8:22:55 AM

Work Order ID: 63442

Parent Item: D3

D3876-9

Parent Item Name: Protector - RH Aft Wall

Start Date: 11/2/2010

1:2quired Date: 11/9/2010.

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,027.303	3.14	6.610526			
										1810	41-2		

GE PLASTICS LEXAN SHEET

 Location
 Loc Oty
 Loc Code

 MAT
 1027.3038
 115261

 1027.3038
 11526

Page 1

Dart Ae	rospace	Ltd				i				e [†] .
W/O:			WORK ORDER CHANGES							7.
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DART AEROSPACE LTD	Work Order:	43442
Description: Protector – RH Aft Wall	Part Number:	D3876-9
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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24.25	+/-0.030	l .	¥		T BUI	
16.98	+/-0.030	17.00	Xe .		7.	
17.77	+/-0.030	17.750	ميو		7	
11.85	+/-0.030	11.85	æ		T	
10.44	+/-0.030	10,44	 		7	
0.125	+/-0.010	861,	X 0		V	
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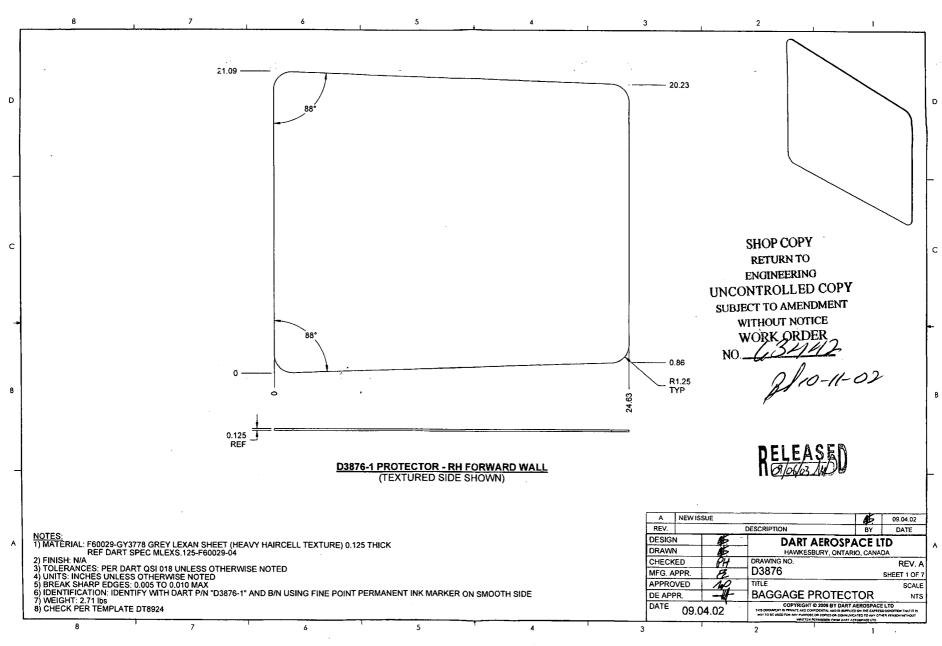
Meas	ured by:	R	Audited by:	Р	rototype Approval:	N/A
	Date:	10-11-2	Date: 10/4/02		Date:	N/A
Rev	Date	Change			Revised by	Approved
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Dart	Aerospa	ice Ltd
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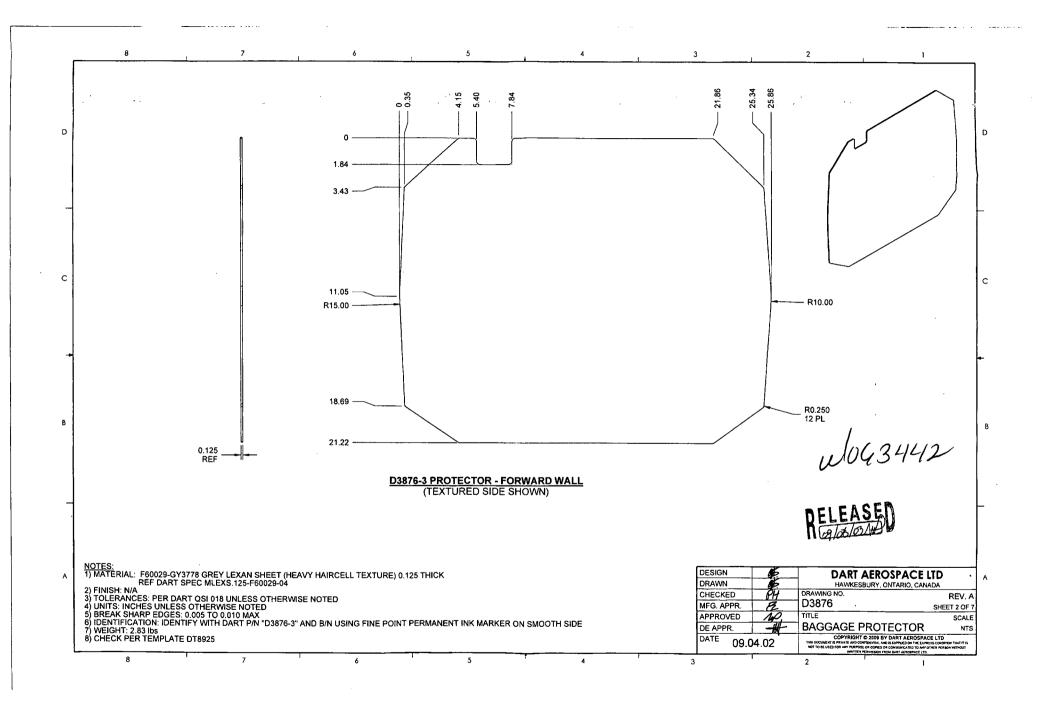
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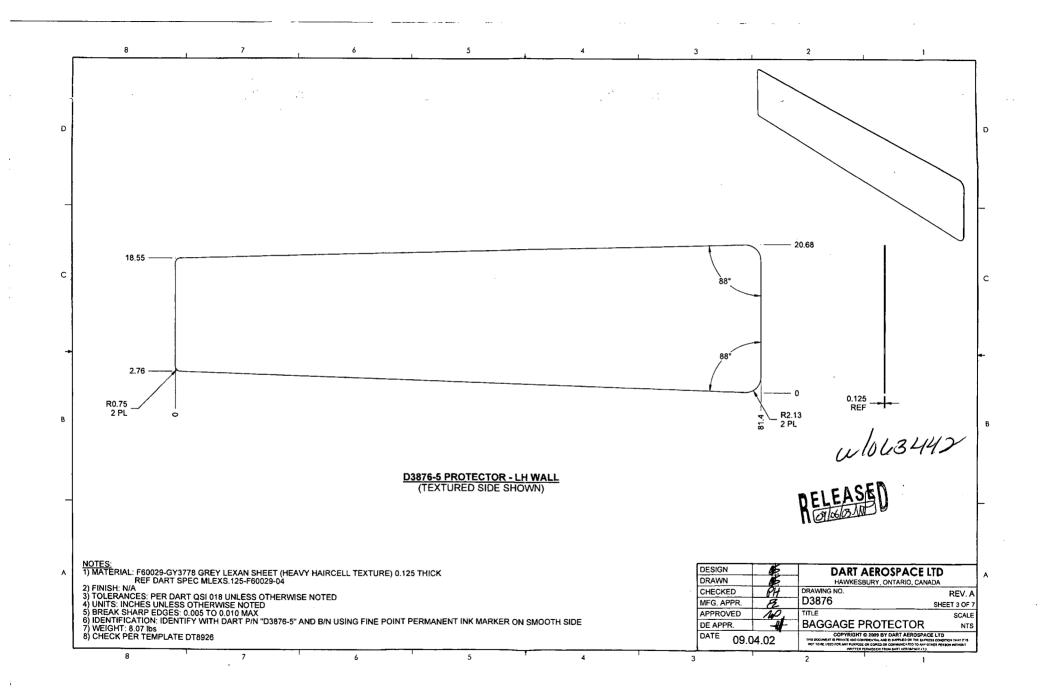
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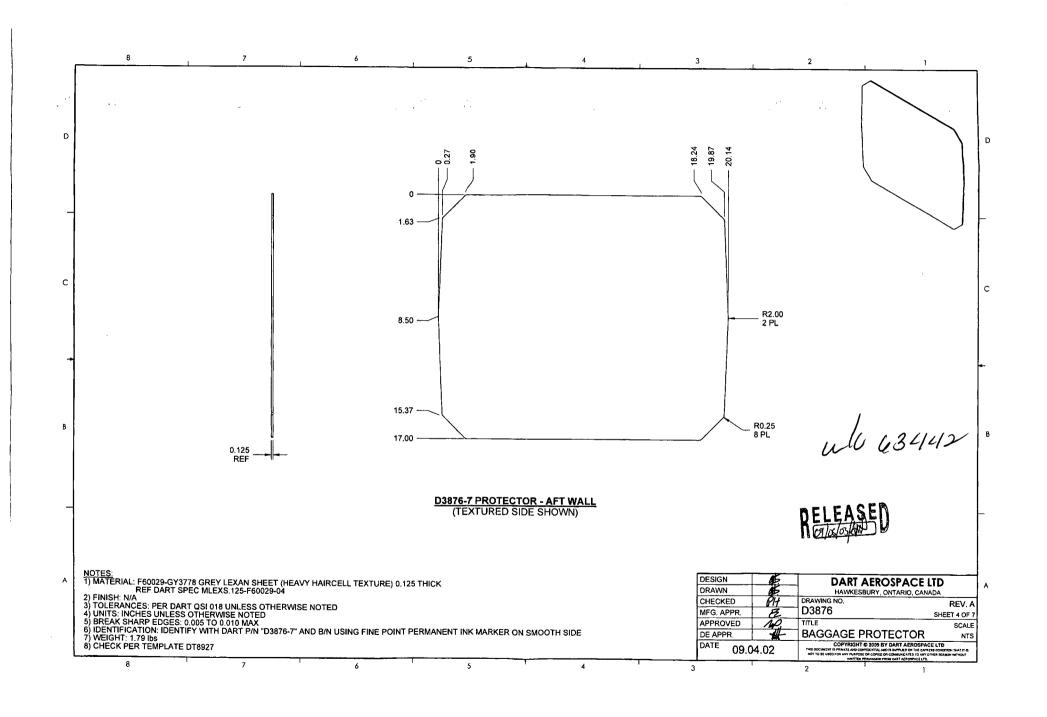
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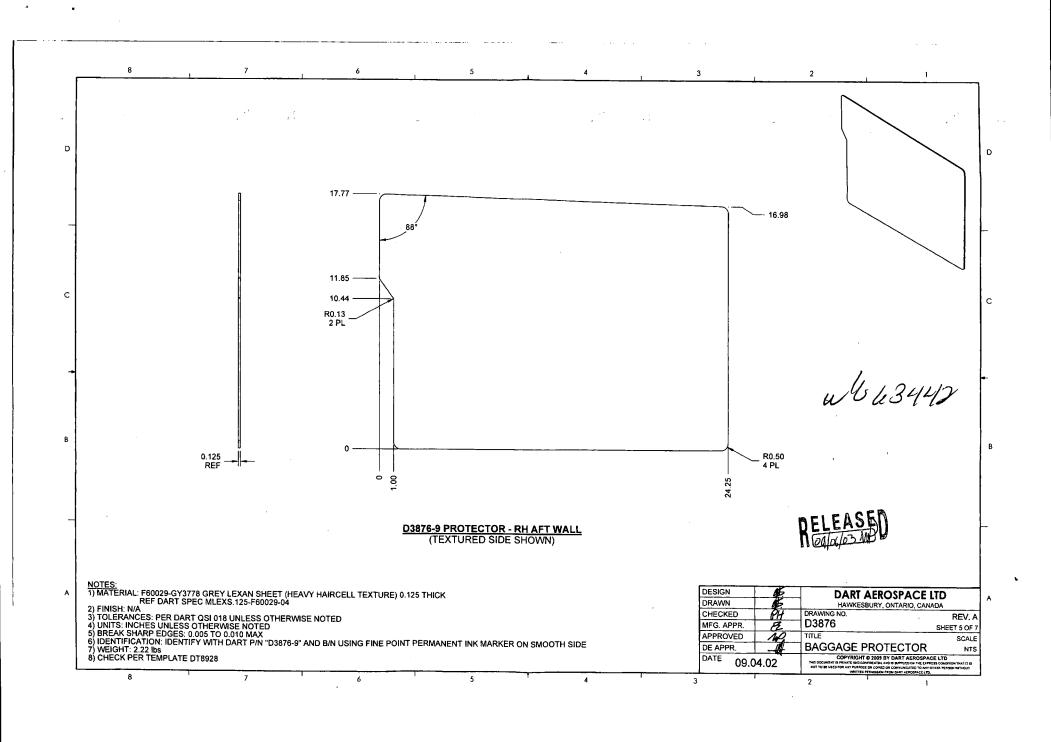


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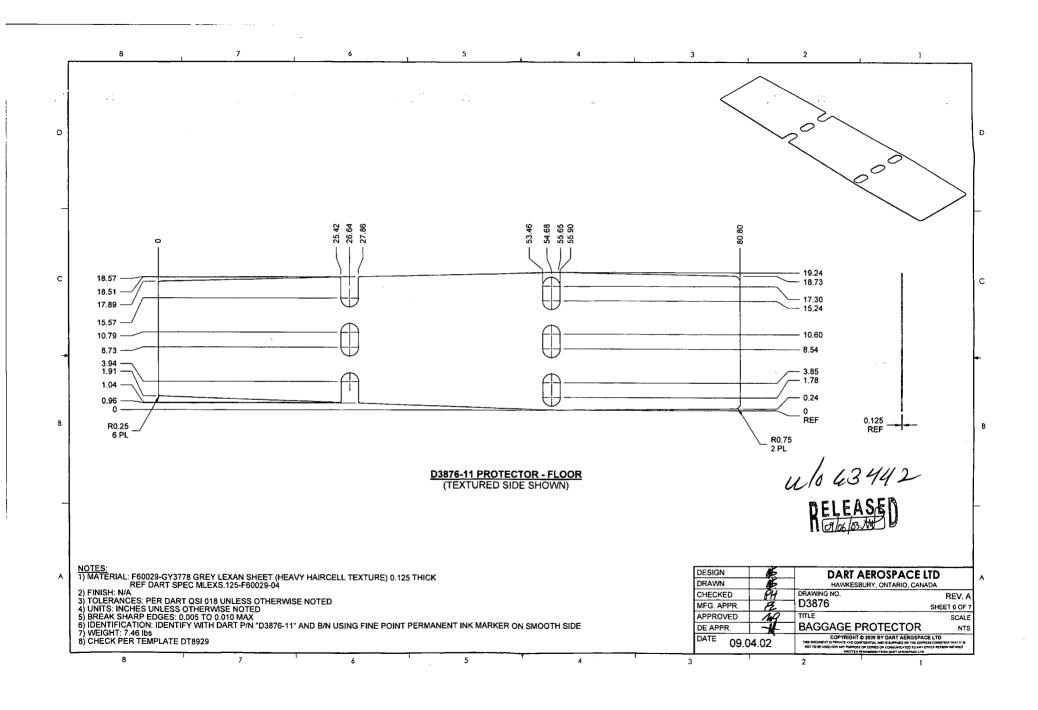


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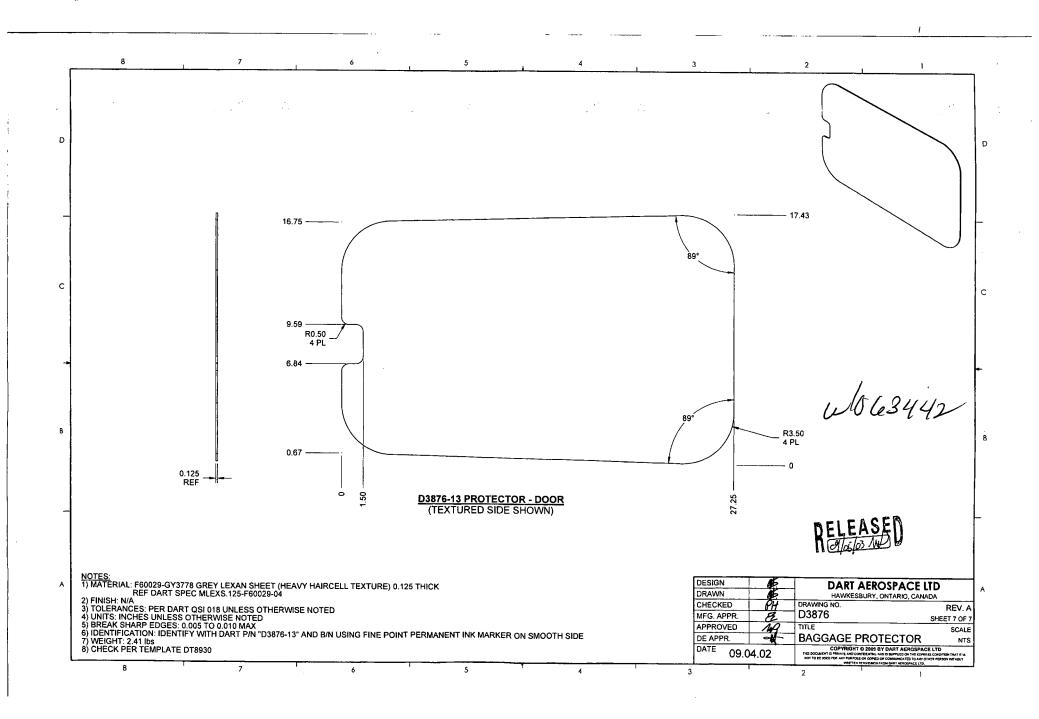
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